

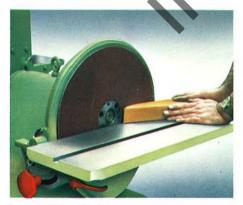
# **BGY MODELS**

## **Industrial Abrasive Machines**



BGY 12 Double Wheel Grinder

- Space Saving
   12 models incorporate two machines in one.
- Bursgreen engineered for accuracy and vibration free running.

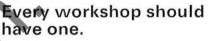


Large Disc Table
Provides perfect support for edge sanding straight or external curved work.





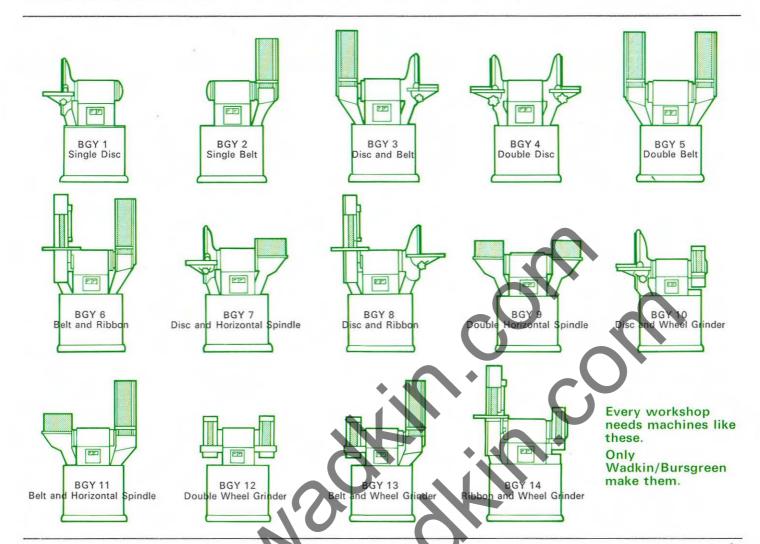
\*Adjustable Swivelling Fence Combined with tilting table makes bevel sanding both easy and accurate.



- Cost Saving Eliminates costly hand sanding on a wide variety of work.
- High Production On dual models both features can be used at the same time.
- Versatile Can be used for grinding as well as sanding.
- Ideal for Small Components Can show worthwhile economies even where more expensive equipment is installed.



Small Diameter Idler Pulley For sanding internal curved work. Belt can be used in either the horizontal or vertical position.







Diameter of abrasive disc
Size of disc table
Height of disc table from floor
Disc table cants
Spindle speed

105mm
635 × 230mm
25 × 865mm
-10° to ±45°
1500 fev/min

Disc will accept upper, cloth-backed or froneycomb abrasives for work on wood metal, or plastic, etc.



Size of abrasive ribbon 2286  $\times$  50 mm 90  $\times$  2in 1020mm 1020mm 12 $\frac{1}{2}$ in 305  $\times$  305 mm 12  $\times$  12in 10in 10in 10in

Speed of ribbon
Spindle speed
1500 rev/min
1500 rev/min
1500 rev/min
Will accept narrow ribbons of paper or cloth backed abrasives up to 50mm (2in) wide

### Plain or Horizontal Spindle

Diameter of spindle 1 $\frac{1}{4}$ in 1 $\frac{1}{4}$ in Useable length of spindle 194mm 7 $\frac{1}{2}$ /8in Spindle speed 1500 rev/min Height of spindle centre from floor 890mm 35in

This spindle unit includes one set of spacing collars to adapt customer's equipment, and will accept pneumatic bobbins from 100mm to 250mm (4 to 10in) diameter also brush-backed profile sander-heads and polishing or buffing mops.

#### Wheel Grinder

	Maximum diameter of			
1	grinding wheel	305mm	12in	
J	Maximum width of wheel	38mm	12in	
	Diameter of centre bore in wheel		1 lin	
	Distance between grinding wheels	420mm	161in	
	Spindle centre height from floor	890mm	35in	
	Spindle speed	1500 rev/min		
	Peripheral speed of wheel			
	(305mm 12in diameter)	1432 m/min	4700	
	Wheel grinder has fully adjustable tool rests and is capable of general grinding work on all metals and work tools.			

#### Wide Belt

Size of abrasive belt	1600 × 150mm	63 × 6in
Size of abrasive belt table	470 × 180mm	18½ × 7in
Height of table from floor		
(horizontal)	965mm	38in
Size of canting table (vertical)	190 × 150mm	7½ × 6in
Diameters of belt pulleys	150 and 100mm	6in and 4in
Speed of sanding belt	716 m/min	2350 ft/min
Spindle speed	1500 rev/min	1500 rev/min
MEA 1 16 20	at the terminant	

Wide belt will accept paper or cloth back abrasives for work on wood, metal or plastic etc.

#### Power of Motor

All models 1.5kW 2hp Single phase electrics State voltage required

'All models are provided with guards to British Standards except those with plain horizontal spindles, where the customer should provide his own.



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